

STANDARD INFORMATION

Standard: NSF/ANSI 25

Standard ID: Vending Machines for Food and Beverages [NSF/ANSI 25:2023]

Previous Standard ID: Vending Machines for Food and Beverages [NSF/ANSI 25:2021]

EFFECTIVE DATE OF NEW/REVISED REQUIREMENTS

Effective Date: **November 1, 2024**

IMPACT, OVERVIEW, AND ACTION REQUIRED

Impact Statement: Per our accreditation, Intertek is required to review reports against the standard revisions to confirm compliance. Once compliance is confirmed, the standard reference in the report is updated to show continued compliance to the technical requirements of the standard. Reports not updated to this version by the effective date above will be withdrawn.

Overview of Changes:

- New language regarding the dispensing of time / temperature control (TCS) for safety food
- Adds language regarding equipment mounting

Current Listings Not Active? – Please immediately identify any current Listing Reports or products that are no longer active and should be removed from our records. We will do this at no charge as long as Intertek is notified in writing prior to the review of your reports.



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CLAUSE	VERDICT	COMMENT
		<i>Additions to existing requirements are <u>underlined</u> and deletions are shown lined-out below. New requirements for which additional evaluation or testing may be necessary (depending on applicability to the listed product) are shaded in light gray</i>
5	Info	Design and construction
5.1	Info	General sanitation
		<i>New clause added;</i>
5.1.2.1		Vending machines intended to dispense time / temperature control for safety food products shall be designed and manufactured so that food may be loaded into the machine without the need to open packages or containers the food is provided in from a food establishment or food processing plant.
5.19	Info	Equipment mounting
		<i>New clause added;</i>
5.19.9		Equipment having plumbing connections or liquid reservoirs that is intended to be sealed to the floor or counter shall be designed and manufactured to prevent entrapment of liquids beneath the equipment if internal leakage were to occur.
		<i>New clause added;</i>
5.19.10		Equipment designed and manufactured to be sealed to the floor or counter shall be provided with written installation instructions that include the following: - a statement indicating the equipment is required to be sealed to the floor or counter to establish proper sanitary operation; and - procedures for how the equipment is intended to be sealed to the floor or counter, indicating any recommended sealing materials and mounting surface characteristics; and - a statement indicating that once sealed in accordance with these procedures, the result is intended to prevent liquid spillage on adjacent surfaces of the floor or countertop from passing under inaccessible portions of the equipment.